



# Studebaker

AUTOMOTIVE SALES CORPORATION

SOUTH BEND 27, INDIANA

# Service Letter

PARTS AND SERVICE

**SUBJECT** BATTERY DISCHARGING -  
STATION WAGON MODELS WITH  
ELECTRIC-TYPE TAIL GATE WINDOW

**NUMBER** J-1964-3

**FROM** C. R. MCINTOSH, Manager  
Passenger Car Technical Service

**DATE** December 5, 1963

When you encounter a condition of the battery "running down" on 1964 Station Wagon models equipped with an electrically operated tailgate window, the condition is probably caused by improper wiring of the tailgate relay to the fuse block and directional signal flasher assembly.

Where you encounter this condition, the connection between the relay and the fuse block should be checked and corrected as follows:

Check the connection of the white wire with brown tracer that leads from the fuse block to the fender mounted tailgate relay and ascertain that it is connected to the terminal on the fuse block and flasher assembly which is closest to the flasher and toward the centerline of the car. A white wire with black tracer, which leads to the accessory side of the ignition switch, is also connected to this terminal.

A complete wiring diagram for the electric tailgate window lift is shown below.

