



Studebaker

AUTOMOTIVE SALES CORPORATION
SOUTH BEND 27, INDIANA

Service Letter

PARTS AND SERVICE

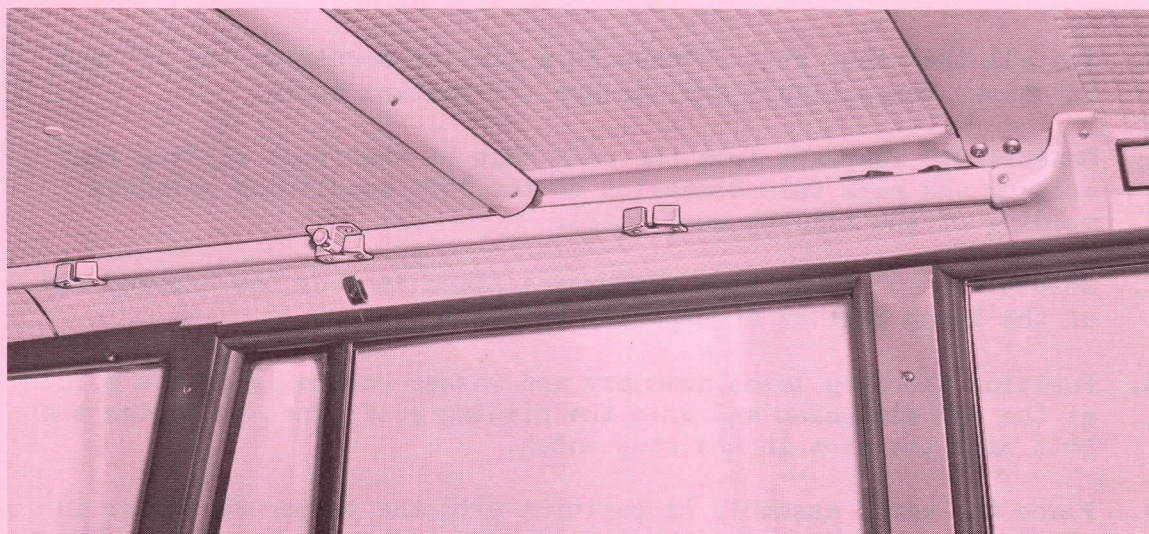
SUBJECT INTERMEDIATE LOCKING POSITION - 1963
WAGONAIRE MODELS WITH SLIDING ROOF

NUMBER F-1963-10

FROM C. R. MCINTOSH, Manager
Passenger Car Technical Service

DATE May 27, 1963

Effective with serial numbers 63S-26308 and 63V-24312, an additional positive locking mechanism has been added to the sliding roof of 1963 Wagonaire Models. This locking mechanism, located on the left side of the sliding roof, is in addition to the regular roof locking device and provides for positive locking of the roof in three positions.



The additional locking device may be installed on 1963 Wagonaire Models with a sliding roof prior to the serial numbers shown above by the installation of the parts detailed below. These parts are available, upon order, from your Parts Depot.

PARTS REQUIRED

<u>Part Number</u>	<u>Name</u>	<u>Quantity Required</u>
1358030-W	Stop Catch	3
G-165052	Screws, Catch Fastening, 8-32x5/16"	6
1355244	Stop Latch Assembly	1
G-449413	Screws, Stop Latch Fastening, 8-32x $\frac{1}{2}$ "	2

INSTALLATION PROCEDURES

1. Measure rearward from the rear end of the left front sliding roof track cap - 34 $\frac{1}{2}$ " and mark this dimension.

2. Measure forward from the $34\frac{1}{2}$ " mark 12" and mark this dimension on the sliding roof track.
3. Measure forward from the $34\frac{1}{2}$ " point 24" and mark this dimension on the sliding roof track.
4. Place one of the stop catches centrally in position on the $34\frac{1}{2}$ " mark, drill two holes using a Number 29 (.136") Drill, then install the two retainer screws securely. (A 1/8" Drill may be used if followed by an 8-32 Bottom Tap).

CAUTION: Drill the (6) stop catch retainer screw holes carefully. These holes must be opened only through the first thickness of metal. Drilling through both metal sections will result in a water leak from the track into the vehicle.

5. Install the other stop catches in a similar manner on the 12" and 24" marks respectively and observe the caution above.
6. Measure $6\frac{1}{2}$ " rearward from the rear edge of the front sliding roof molding and mark this dimension on the left headlining retainer molding of the sliding roof panel.
7. Select a 1/16" thick flat washer and place it over the exposed end of the latch bolt as a temporary spacer.
8. Position the stop latch assembly and washer centrally on the molding at the $6\frac{1}{2}$ " dimension and move the sliding roof panel to engage the bolt with the slot in the stop catch.
9. Place the latch assembly in position with the temporary spacer in place, then locate and drill the two holes for the latch assembly. Install the latch assembly retainer screws.

NOTE: Be careful during the location and installation of the latch assembly. The spring loaded stop latch bolt should enter the slot in the catch at a 90° angle without interference.

10. Pull outward on the spring loaded stop latch handle and remove the temporary spacer washer.
11. Test the engagement action throughout the full travel of the sliding roof panel.