



Studebaker

AUTOMOTIVE SALES CORPORATION
SOUTH BEND 27, INDIANA

Service Letter

PARTS AND SERVICE

SUBJECT ELECTRICALLY OPERATED TAIL GATE
WINDOW REGULATOR SAFETY SWITCH

NUMBER J-1963-14

FROM C. R. McIntosh, Manager
Passenger Car Technical Service

DATE April 30, 1963

Effective with production of approximate Serial 63S-29405 and 63V-27396 all 1963 Wagonaire models equipped with an electrically operated tail gate window are equipped with a safety switch which permits the tail gate window to operate only when the tail gate is in the closed position. This safety switch prevents accidental operation of the window when the tail gate is open. This safety feature may also be installed on previously produced 1963 Wagonaire models with an electrically operated tail gate window. The parts required to make the installation are detailed below. These parts are available, upon order, from your Parts Depot.

Parts Required:

<u>Part No.</u>	<u>Name</u>	<u>Quantity</u>
1355072	Regulator Safety Switch Assembly	1
G-9411535	Screw, Attaching Safety Switch (Pan Hd. CR No. 10-16x3/8" Zinc)	1
1546932	Terminal	1

Installation Procedures

1. Open the tail gate door and remove the right tail gate door access cover. (Note the location of the round head screw and, upon re-assembly, replace it in its original location).
2. Disconnect the regulator motor ground terminal (Black wire) from the tail gate door. Replace the screw and cable retainer clip.
3. Cut off the eyelet type terminal of the ground wire and install the new blade type Terminal, No. 1546932. Solder the wire to the terminal.
4. Position the safety switch assembly as shown on Figure 1. Drill a hole $2\frac{1}{2}$ " in from the



Fig. 1

edge of the regulator mounting plate at a point where the safety switch will fit into the offset of the plate. Use an abrasive paper and clean the area around the hole to provide a positive ground for the safety switch.

5. Install the safety switch and secure it with the Retainer Screw, No. G-9411535. Connect the regulator motor ground wire blade terminal to the terminal of the safety switch.
6. Dress the wires under the retainer clip to prevent any interference between the wiring and the window lift channel through the range of operation of the window.
7. Test operation and reinstall the tail gate door access covers.

CRM/et